

**PLEASE READ THE ENTIRE INSTRUCTION SHEET BEFORE STARTING INSTALLATION.**

PLEASE REFER TO THE OPERATORS MANUAL FOR YOUR SPECIFIC COMBINE FOR PERTINENT SAFETY PRECAUTIONS THE TERMS. "LEFT", "RIGHT", "FRONT", & "REAR" ARE DETERMINED BY FACING IN THE DIRECTION THE COMBINE WILL TRAVEL WHEN IN USE.

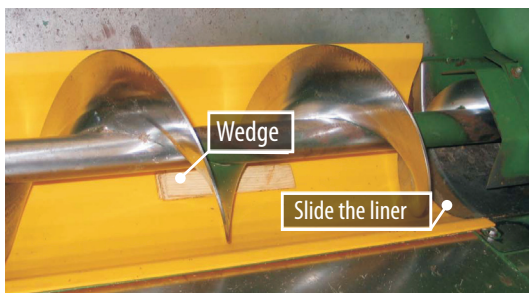
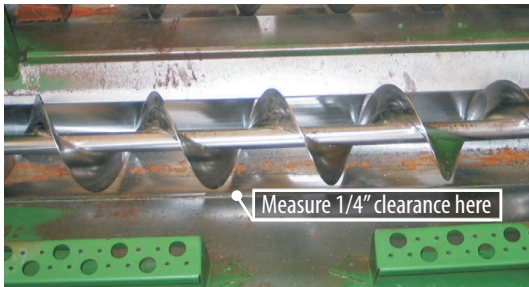
**PLEASE NOTE:**

*For this kit to perform properly, it is necessary to have a minimum of 1/4 inch clearance between the bottom of the auger trough and the bottom of the auger flight. Measure under the right side of the rear auger (see top picture on page 2). If you do not have this much clearance and can not obtain more clearance by moving the right hand auger bearing support, please do not attempt installation.*

**IMPORTANT:**

Compare the contents with the enclosed "packing slip" to confirm that you have received the correct panels and associated hardware.





1. Remove both auger covers.  
*Note: It is not necessary to remove the augers.*
2. Thoroughly clean each auger trough to remove all grain, dust and crop residue.
3. Starting with the rear (upper) auger, insert the shorter poly liner under the auger.
4. Slide the liner to the right until it makes contact with the step in the auger trough being sure to keep the liner centered under the auger as shown. Using the wooden wedges supplied, wedge the liner in place.

TWO TYPES OF FASTENERS HAVE BEEN SUPPLIED TO SECURE THE METAL STRIPS. THE CHOICE OF FASTENER USED DEPENDS UPON YOUR PERSONAL PREFERENCE AND/ OR TOOLS AVAILABLE.

**SELF DRILLING SCREW:** HIGH QUALITY FASTENER WITH UNDERCUT HEAD TO MINIMIZE STRIP OUT AND VIBRATION LOOSENING. REQUIRES SCREW DRIVER WITH ADJUSTABLE CLUTCH SET AT PROPER TORQUE.

**STEEL RIVET:** NOT AS FAST AND CONVENIENT AS THE SELF DRILLING SCREW. RECOMMENDED AS FIRST CHOICE FOR ITS GREATER STRENGTH AND RELIABILITY. REQUIRES PRE-DRILLING WITH A 13/16" DRILL BIT AND RIVET GUN CAPABLE OF INSTALLING 3/16" STEEL RIVET WITH STEEL MANDREL.

IF YOU CHOOSE TO USE THE SELF DRILLING SCREWS, DO NOT OVER TORQUE. ADJUST CLUTCH TO **MINIMUM** REQUIRED TORQUE TO FULLY SEAT SCREWS.



#### **INSTALL HOLD DOWN STRIPS WITH LABEL SIDE UP.**

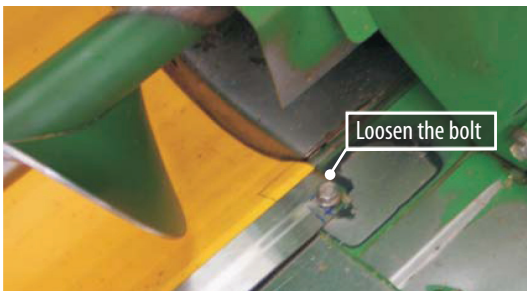
5. To complete the rear auger installation, install the two "upper" hold down strips.
6. Remove the bolt on the left side just under the unloading auger support brace.



7. Locate hold down strip labeled AGTJHD6250F and place it as shown replacing the bolt just removed. DO NOT TIGHTEN



8. Now fasten strip down one hole at a time working from left to right taking care to keep the strip straight and covering  $\frac{1}{2}$ " to  $\frac{5}{8}$ " of the liner. Once all fasteners are in, tighten the bolt on the left hand side.



9. Locate the Hold Down strip labeled AGTJHD6250R. Loosen the bolt on the right hand side (You will need a second person to hold the nut from the underside) and slide the Hold Down strip under the bolt head as shown to the left. Now fasten strip down one hole at a time working from right to left taking care to keep the strip straight and covering  $\frac{1}{2}$ " to  $\frac{5}{8}$ " of the liner. Once all fasteners are in, tighten the bolt on the right hand side.



10. Install the remaining poly liner under the front (LOWER) auger. Slide the liner to the right as in step 5. Be sure the liner is centered under the auger and wedge it in place with the supplied wedges.



11. Locate the two remaining hold down strips, Part # AGTJHD8275 and install them with label side up using provided screws or rivets.



12. Complete the installation by sealing the left and right ends of the liners with silicone sealant.